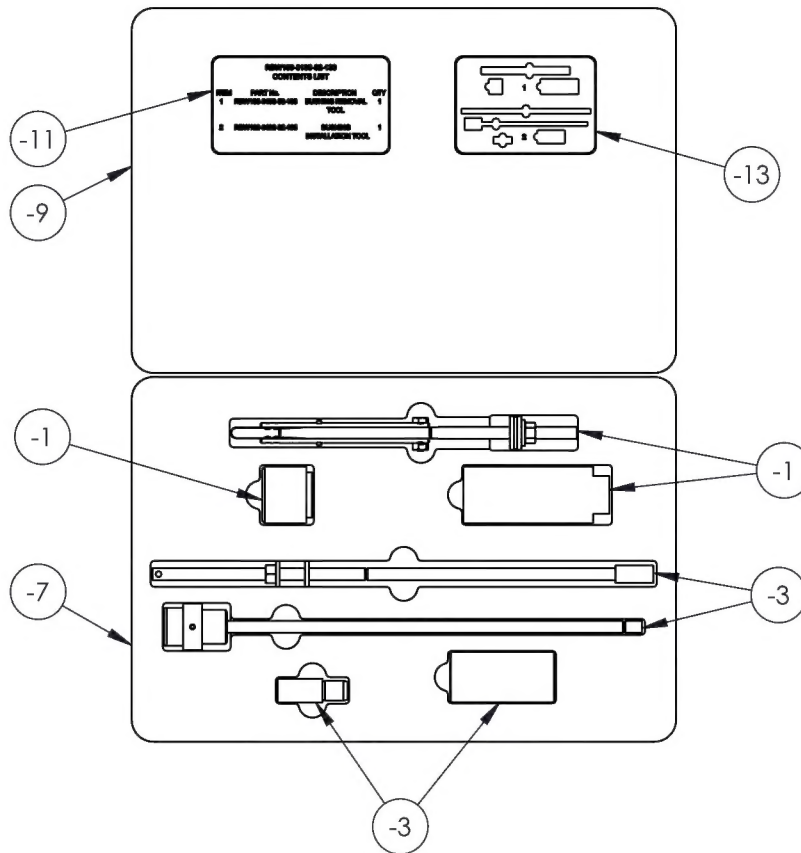


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D -111 MATERIAL THICKNESS FROM .011 { .28mm}. ADDED MISSING Ø.094 DIMENSION, ADDED FORMED VIEW, CH'D MATERIAL FROM SPRING STEEL. CH'D -115 HEAT TREAT FROM RC 30-36.	5/7/12	RJC	SE
2	14-0230	SEPARATED TOOLS RBW109-3130-82-103 AND RBW109-3130-82-105 FROM KIT. -9 CH'D FOAM WAS EGGSHELL BLACK IS Y20 BLACK. 15 CH'D PLACARD WAS RED BARN RBT41009 IS DART RBT41011.	1/7/2015	RJC	JAG



NOTE:  
REF. AGUSTA T/N: 109-3130-82-139.

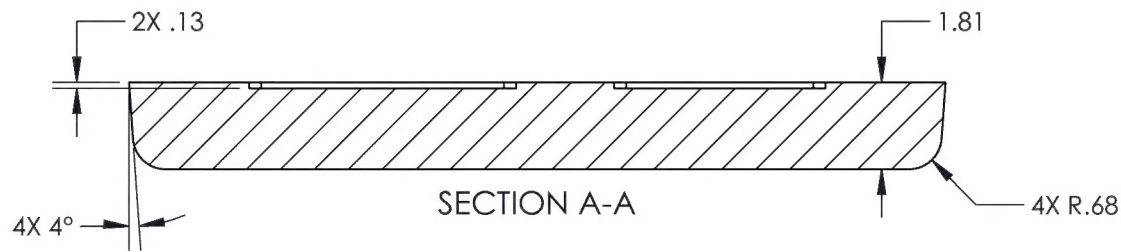
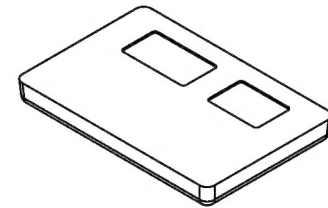
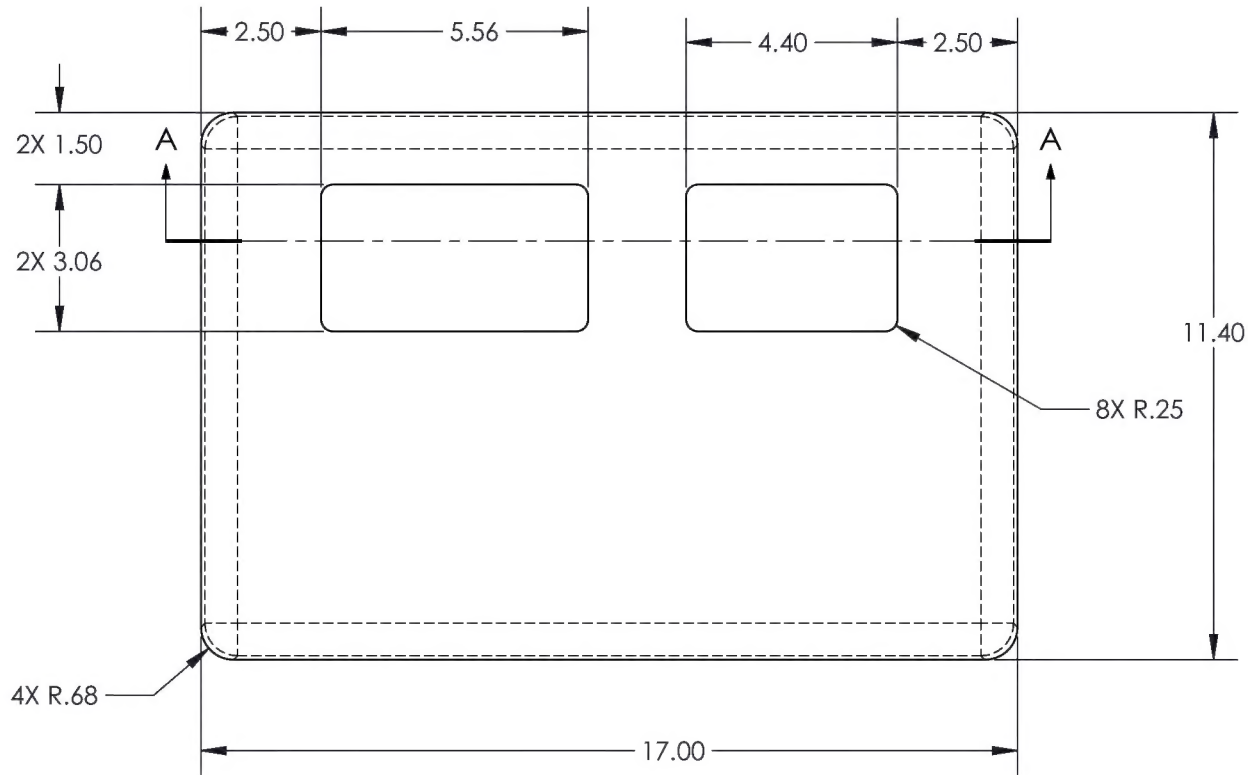
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	T/R BUSHING REMAOVAL TOOL		RBW109-3130-82-103	1
				1	T/R BUSHING INSTALLATION TOOL		RBW109-3130-82-105	1
		B/O	-5	1	CASE	PLASTIC	PELICAN CASE #APP-1500-E	N/S
		B/O	-7	1	BOTTOM FOAM	Y20 BLACK	4.31 X 11.40 X 17.00 IR SPECIALTIES	2
		B/O	-9	1	LID FOAM	Y20 BLACK	1.81 X 11.40 X 17.00 IR SPEC IALTIES	3
			-11	1	IDENTIFICATION PLACARD	PLASTIC		4
			-13	1	LOCATION PLACARD	PLASTIC		5
		B/O	-15	1	DART PLACARD	ALUMINUM	#RB41011	N/S

<b>DART</b> AEROSPACE	
TITLE <b>T/R SHAFT BUSHING REMOVAL/INSTALLATION TOOL</b>	
DWG NO. <b>RBW109-3130-82-139</b>	REV <b>2</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: <b>PERRITT</b> APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>AW109, AW119</b>
SCALE <b>1:6</b>	DATE <b>8/26/2010</b>
SHEET 1 OF 5	



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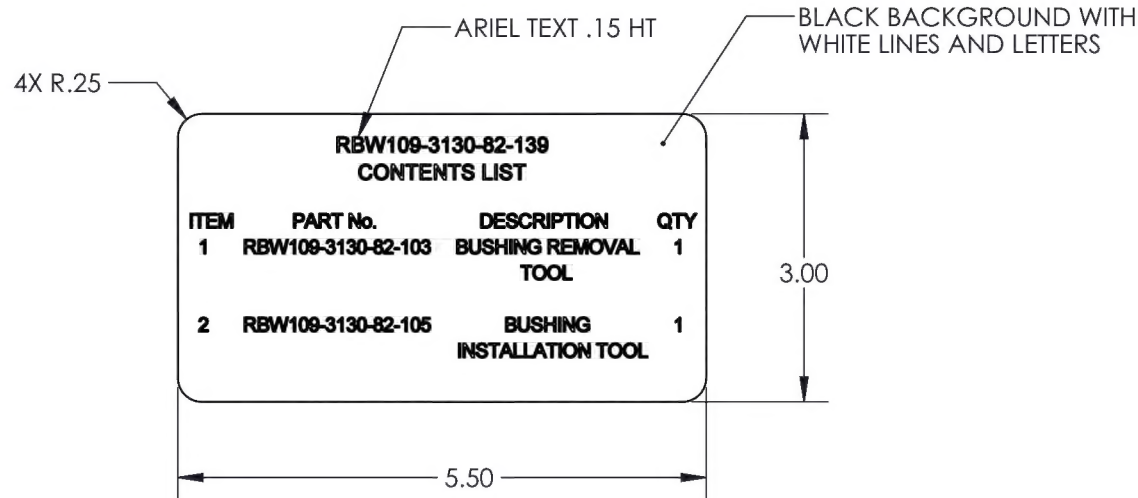
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	14-0230	-9 CH'D FOAM WAS EGGSHELL BLACK IS Y20 BLACK.	1/7/2015	RJC	JAG



<b>DART</b> AEROSPACE	
TITLE T/R SHAFT BUSHING REMOVAL/INSTALLATION TOOL	
DWG NO. RBW109-3130-82-139-9	REV 2
MAT'L Y20 BLACK	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109, AW119
SCALE 1:4	DATE 8/26/2010
SHEET 3 OF 5	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



NOTE:  
USE PDF PROFILE.

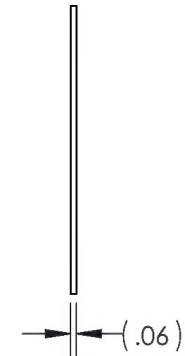
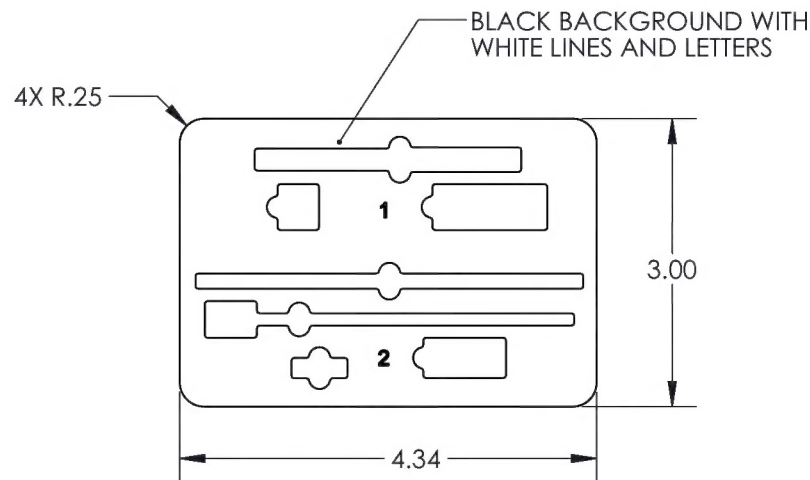
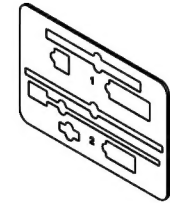
(-11)

IDENTIFICATION PLACARD

<b>DART</b> AEROSPACE	
TITLE T/R SHAFT BUSHING REMOVAL/INSTALLATION TOOL	
DWG NO. RBW109-3130-82-139-11	REV <b>2</b>
MAT'L PLASTIC	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109, AW109
SCALE 1:2	DATE 8/26/2010
SHEET 4 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



NOTE:  
USE PDF PROFILE.

(-13)

LOCATION PLACARD

<b>DART</b> AEROSPACE	
TITLE T/R SHAFT BUSHING REMOVAL/INSTALLATION TOOL	
DWG NO. RBW109-3130-82-139-13	REV 2
MAT'L PLASTIC	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109, AW119
SCALE 1:2	DATE 8/26/2010
SHEET 5 OF 5	